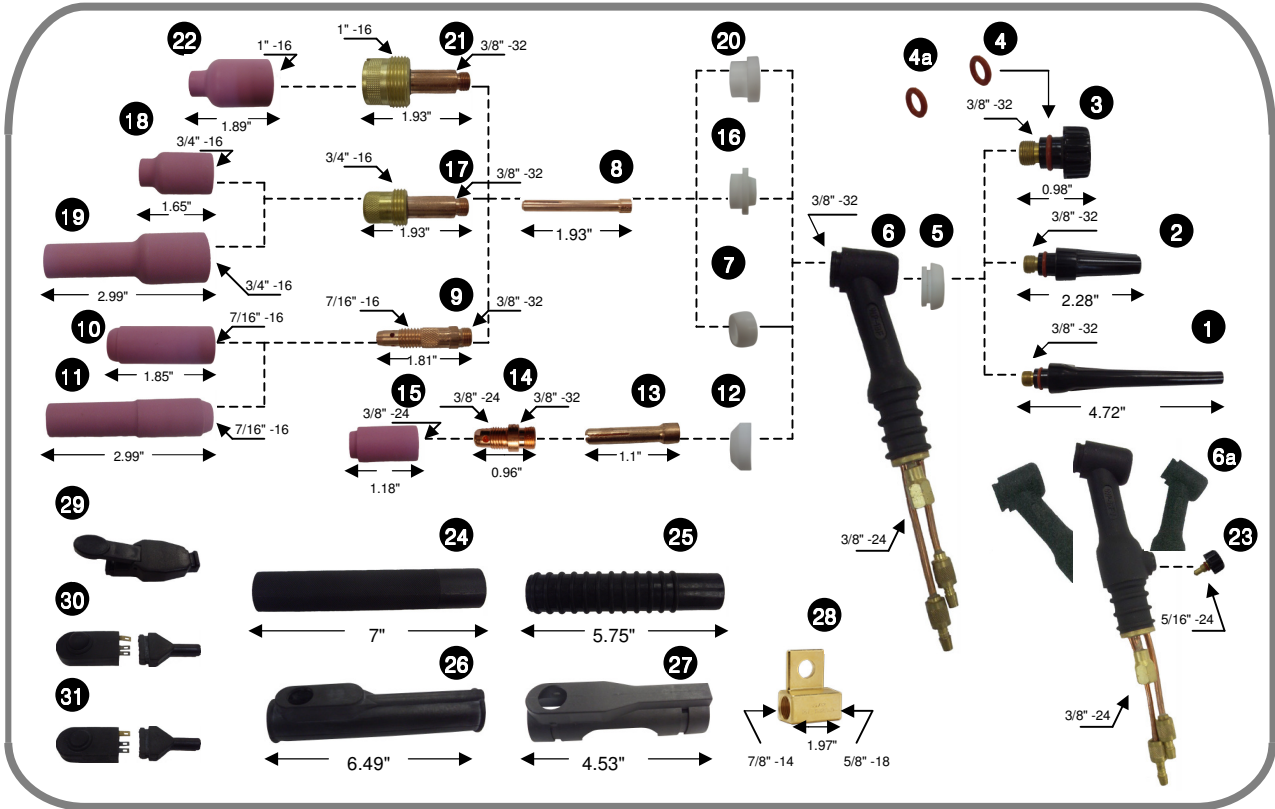


Tig Torch & Parts – 18, 18V, F, FV & P 350A Water-Cooled



No.	Description	Part No.
1	Back Cap, Long	57Y02
2	Back Cap, Medium	57Y05 (=300M)
3	Back Cap, Short	57Y04
4	O-Ring for 57Y02 & 57Y04	98W18
4a	O-Ring for 57Y05 (=300M)	85W50
5	Insulator	18-7
6	Torch Body	18
6a	Torch Body, w/Valve	18V
6	Torch Body, Flexible	18F
6a	Torch Body, Flexible w/Valve	18FV
6	Torch Body, Straight	18P
7	Insulator	18CG
8	Collet	See Chart
9	Collet Body	See Chart
10	Standard Nozzle	See Chart
11	Long Nozzle	See Chart
12	Stubby Insulator	18CG20
13	Stubby Collet	See Chart
14	Stubby Collet Body	17CB20
15	Standard Nozzle	See Chart
16	Medium Gaslens Insulator	54N01
17	Medium Gaslens	See Chart
18	Gaslens Nozzle	See Chart
19	Long Gaslens Nozzle	See Chart
20	Large Dia. Gaslens Insulator	54N63
21	Large Dia. Gaslens	See Chart
22	Large Dia. Gaslens Nozzle	See Chart
23	Valve	VS-2
24	Handle, Textured	H200
25	Handle, Ribbed	H200R
26	Rubber Boot for SW-1B & SW-1F	BL-1
27	Snap-on Boot for SW-1B & SW-1F	BL-1S
28	Power Cable Adapter	45V11
29	Switch	K-01
30	Switch, Bulb button	SW-1B
31	Switch, Flat button	SW-1F

No.	Description	Part No.						
	Electrode	.020"	.040"	1/16"	.080"	3/32"	1/8"	5/32"
	Diameter	(0.5mm)	(1.0mm)	(1.6mm)	(2.0mm)	(2.4mm)	(3.2mm)	(4.0mm)
	Nozzle Size	#4	#5	#6	#7	#8	#10	#12 / #15
Standard Set-Up								
7	Insulator	18CG						
8	Collet	10N21	10N22	10N23	70062WT	10N24	10N25	54N20
9	Collet Body	10N29	10N30	10N31	70064WT	10N32	10N28	406488
10	Standard Nozzle	10N50	10N49	10N48	-	10N47	10N46	10N45(10) 10N44(12)
11	Long Nozzle	10N50L	10N49L	10N48L	-	10N47L	10N46L	10N45L(10) 10N44L(12)
17CB Small Collet Body Set-Up								
12	Stubby Insulator	18CG20						
13	Stubby Collet	10N21S	10N22S	10N23S	-	10N24S	10N25S	-
14	Stubby Collet Body	17CB20						
15	Standard Nozzle	13N08	13N09	13N10	-	13N11	13N12	13N13(10)
Medium Gaslens Set-Up								
16	Medium Gaslens Insulator	54N01						
8	Collet	10N21	10N22	10N23	-	10N24	10N25	54N20
17	Medium Gaslens	45V29	45V24	45V25	-	45V26	45V27	45V28(10)
18	Gaslens Nozzle	54N18	54N17	54N16	-	54N15	54N14	54N12(10) 54N19(12)
19	Long Gaslens Nozzle	54N18L	54N17L	54N16L	-	54N15L	54N14L	-
Large Gaslens Set-Up								
20	Large Dia. Gaslens Insulator	54N63						
8	Collet	10N21	10N22	10N23	-	10N24	10N25	54N20
21	Large Dia. Gaslens	45V0204	45V116	45V116	-	45V64	995795	-
22	Large Dia. Gaslens Nozzle	-	-	57N75	-	-	57N74	53N88(10) 53N87(12) 53N89(15)

Standard Connections :

- Power Cable Connector = 7/8"-14 UNF Left Bolt.
- Gas Hose Connector = 5/8"-18 UNF Right Bolt. Water Hose Connector = 5/8"-18 UNF Left Bolt.



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