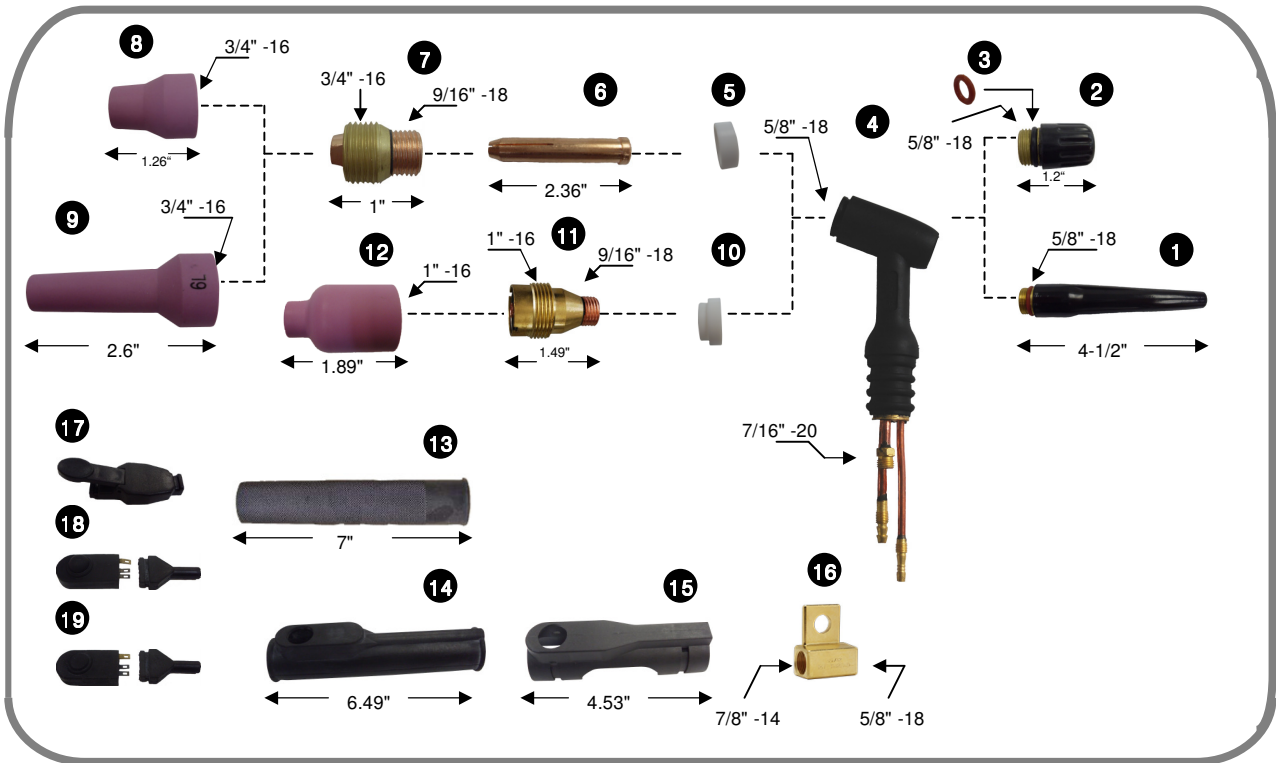


Tig Torch & Parts - 12 500A Water-Cooled



No.	Description	Part No.
1	Back Cap, Long	56Y44
2	Back Cap, Short	56Y45
3	O-Ring	85W50
4	Torch Body	12
5	Gasket	12NG
6	Collet	See Chart
7	Collet Body	11WP65
8	Standard Nozzle	See Chart
9	Long Nozzle	See Chart
10	Gasket	12GLG
11	Gaslens	See Chart
12	Large Gaslens Nozzle	See Chart
13	Handle	85WP13
14	Rubber Boot for SW-1B & SW-1F	BL-1
15	Snap-on Boot for SW-1B & SW-1F	BL-1S
16	Power Cable Adapter	45V11
17	Switch	K-01
18	Switch, Bulb button	SW-1B
19	Switch, Flat button	SW-1F

No.	Description	Part No.						
1	Electrode	1/16"	3/32"	1/8"	5/32"	3/16"	1/4"	
	Diameter	(1.6mm)	(2.4mm)	(3.2mm)	(4.0mm)	(4.8mm)	(6.4mm)	
	Nozzle Size	#4	#5	#6	#7	#8	#10 / #12 / #15	
Standard Set-Up								
5	Gasket	12NG						
6	Collet	85Z14	85Z15	85Z16	85Z17	85Z18	85Z19	
7	Collet Body	11WP65						
8	Standard Nozzle	14N57	14N58	14N59	14N60	14N61	14N61-10	
								14N61-12
9	Long Nozzle	14N68L	14N69L	14N70L	14N71L	14N72L	-	
Gaslens Set-Up								
10	Gasket	12NG						
11	Gaslens	11GL16	11GL32	11GL18	11GL53	11GL36	-	
12	Large Gaslens Nozzle	-	-	57N75	-	57N74	53N88(10)	
								53N87(12)
								53N89(15)

Standard Connections :

- Power Cable Connector = 7/8"-14 UNF Left Bolt.
- Gas Hose Connector = 5/8"-18 UNF Right Bolt. Water Hose Connector = 5/8"-18 UNF Left Bolt.



GRACEDUTY COMPANY LIMITED

Room 1102 – 1104, 11/F., CRE Centre,
889 Cheung Sha Wan Road, Kowloon, Hong Kong, China
Tel: (852) 2420-5808 (6 Lines) Fax: (852) 2420-5507
E-mail: welding@graceduty.com.hk http://www.graceduty.com.hk